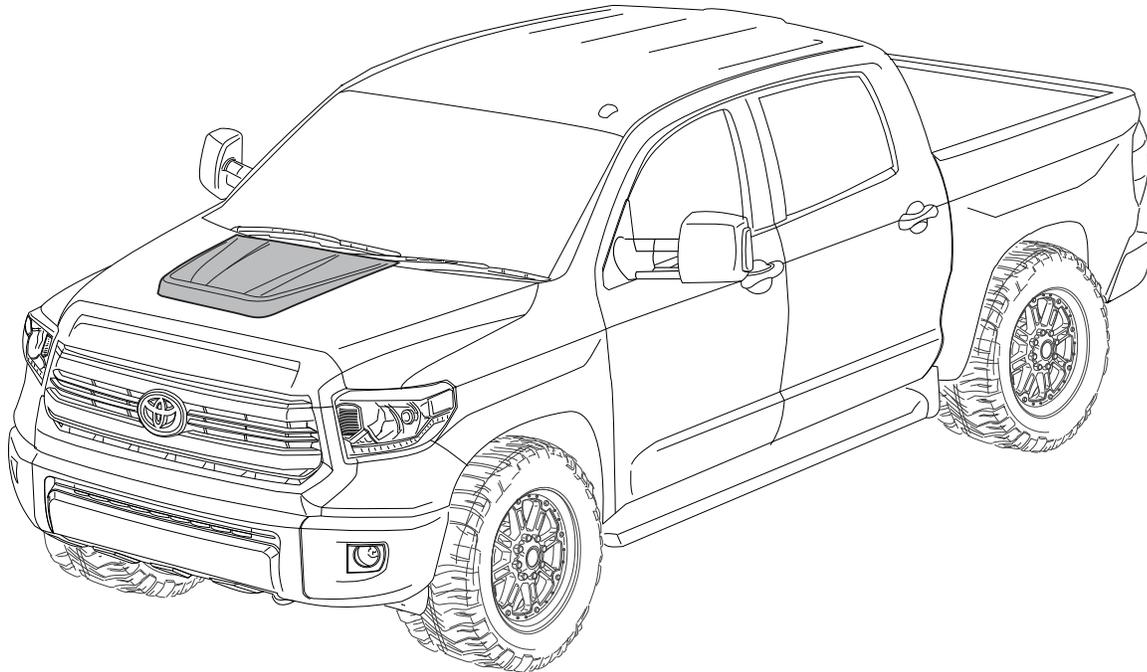


INSTALLATION MANUAL

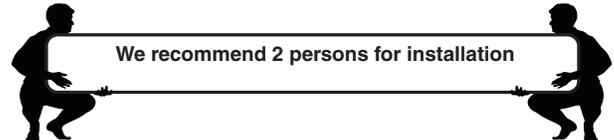
HOOD SCOOP TUNDRA
PART #: 1129CPNUTO01A01



DO NOT WASH CAR  24 hrs	DRIVE SLOWLY 25 mph max 
--	--



READ CAREFULLY BEFORE INSTALLATION



We recommend 2 persons for installation



WARNING!! Do not install Hood Scoops or other Body Parts directly Over Wrapped areas. Before installation of the parts, you must leave at least a 1/4" (6mm) perimetral clearance "Free from Vinyl" surrounding the part, before Part installation.



WARNING!! Do not install Hood Scoops Over Vinyl or Over Plastic Stripes on the Hood: 3M Adhesive Tape and PUR Adhesive must always be in contact with the Sheet Metal of the vehicle.



WARNING!! Rust Prevention Oils and other Petrol Based Anti Rust Treatments for Vehicles may affect 3M's Double Adhesive Tape and Polyurethane Adhesive performance!


TOOLS

CHECK LIST

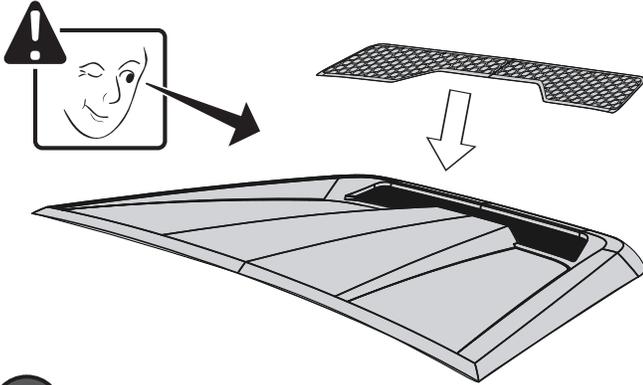
*Already installed in the part

ITEM	DESCRIPTION	DRAWING	AMOUNT
A	* VHB TAPE		Included in the parts
B	GREASE PENCIL		1 pc
C	POLYURETHANE ADHESIVE		1 pc
D	BLACKOUT		1 pc

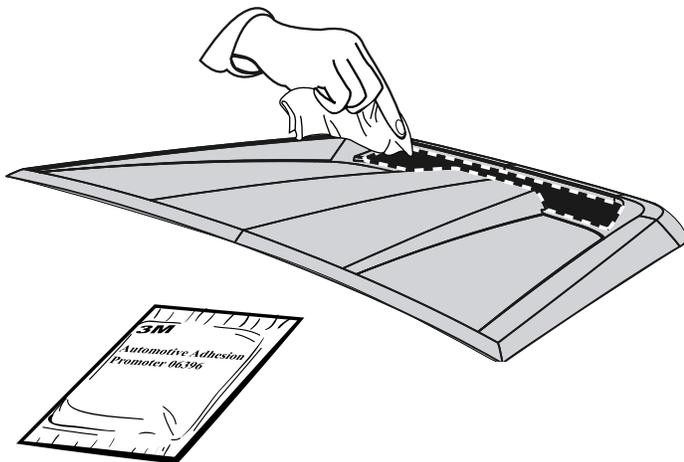
INSTALLATION MANUAL

! WASH WITH WATER, DETERGENT AND SOFT CLOTH OR SPONGE

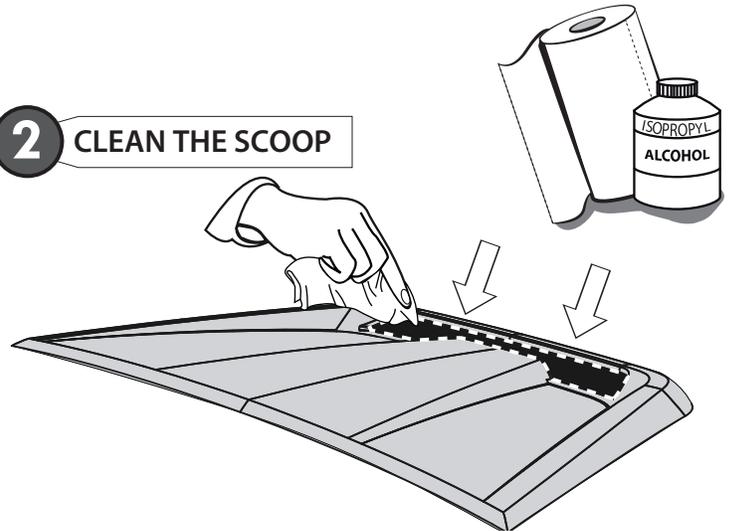
1 PRE-MOUNT **!** Make sure the parts fit each other before peeling the tape.



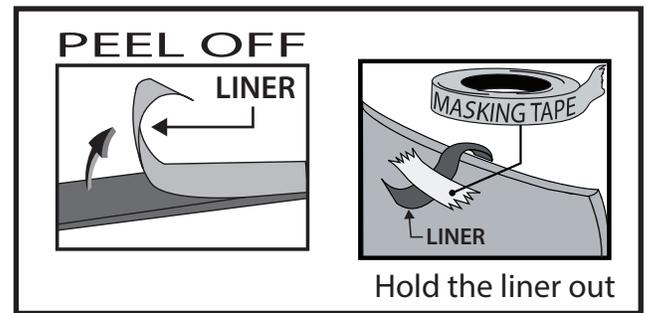
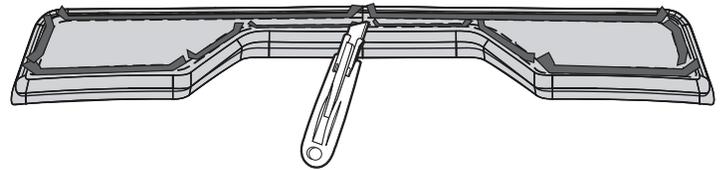
3 ADHESION PROMOTER



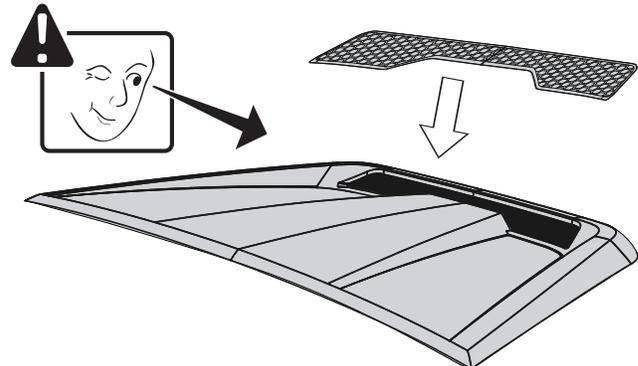
2 CLEAN THE SCOOP



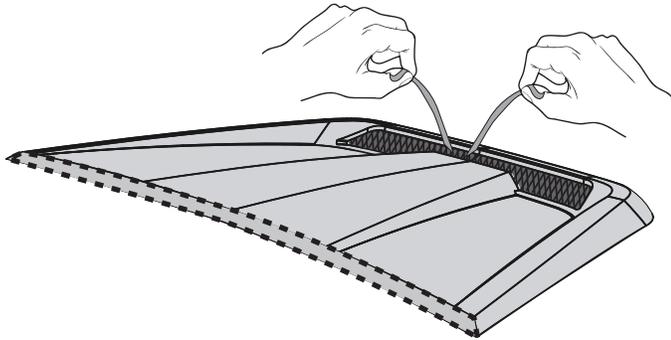
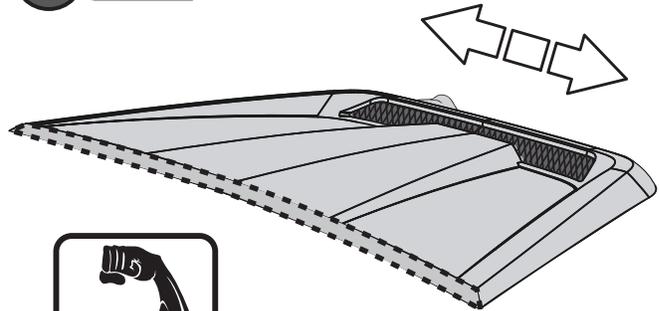
4 PEEL



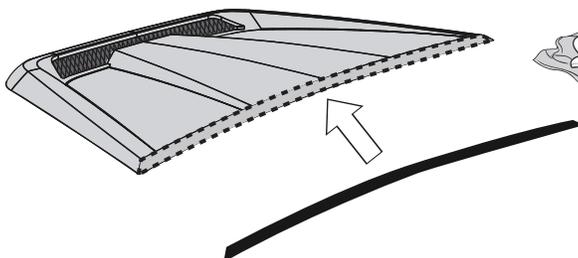
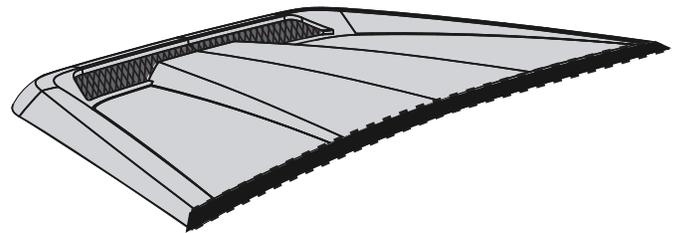
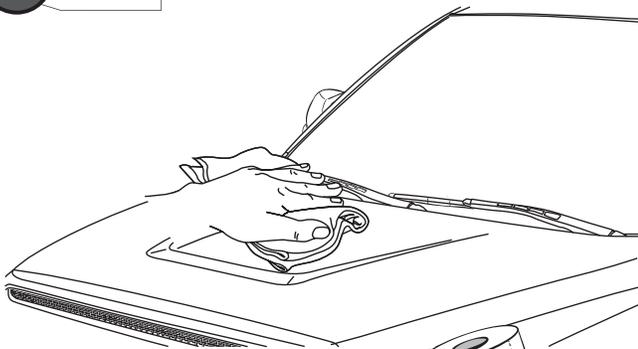
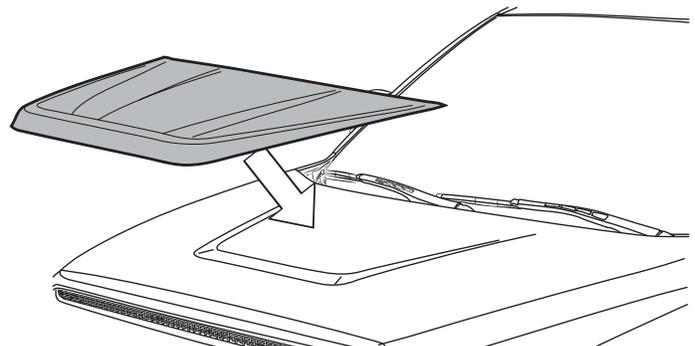
5 PLACE



! A full surface contact between tape and substrate is decisive for good adhesion performance. Contact is achieved by applying pressure. In practice a pressure between 40 and 50 N/cm² is usually needed and an application temperature between 25 and 45 °C or 77 and 113 °F is also necessary. During application, add-on parts and tapes must have the similar temperature.

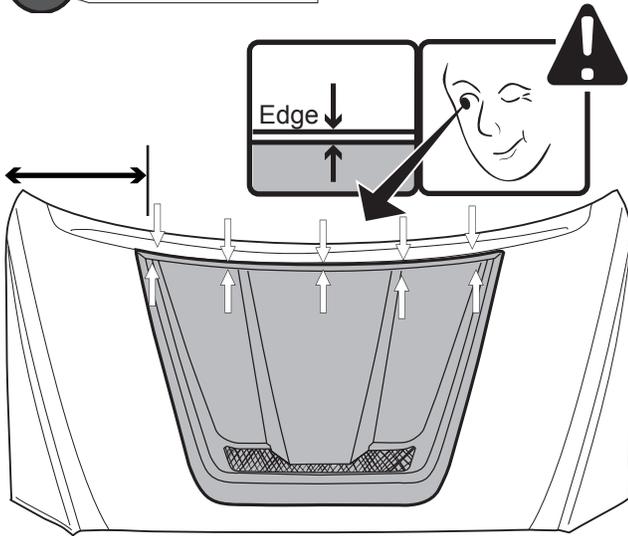
6 REMOVE LINER

7 PRESS

 40-50 N/cm²
8 PRE-MOUNT BLACKOUT
STEPS:

1. CLEAN SURFACE WITH ALCOHOL
2. APPLY WATER TO SCOOP AND STICKER
3. PLACE & PRESS

THIS ELIMINATE GLARE CAUSED BY REFLECTED LIGHT.

9 PLACE BLACKOUT

10 CLEAN

11 PRE-MOUNT


INSTALLATION MANUAL

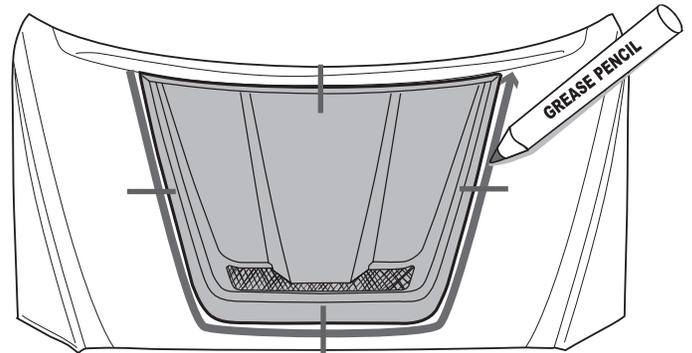
12 ALIGN & CENTER



13 MARK

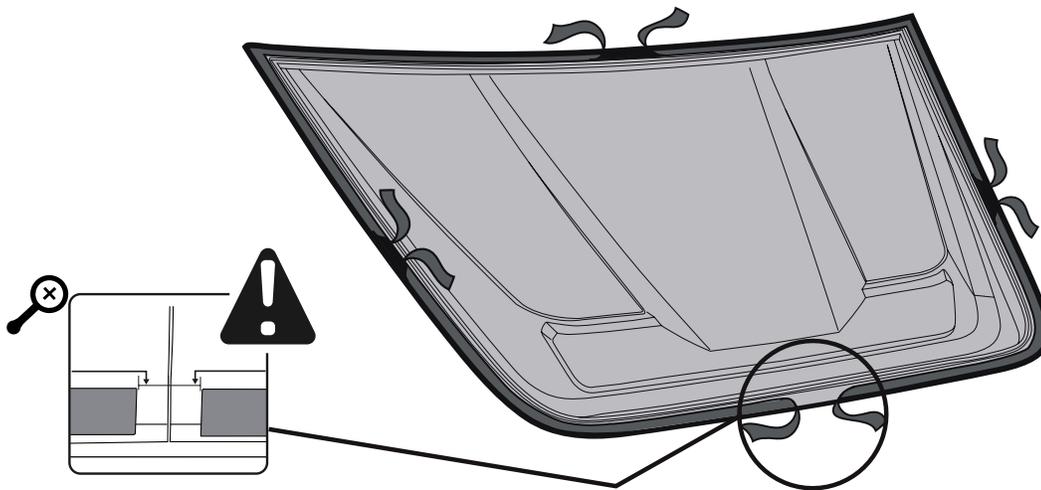
! HASH MARKS

DRAW CENTER HASH MARK WITH GREASE PENCIL ON HOOD SCOOP AND SHEET METAL, THIS WILL ENSURE HOOD SCOOP WILL BE CENTERED TO GREASE PENCIL OUTLINE.

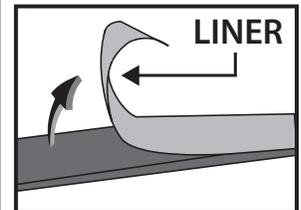


14 PEEL

! WARM SURFACES WITH HEAT GUN IF SURFACE TEMPERATURE IS TOO COLD.



PEEL OFF



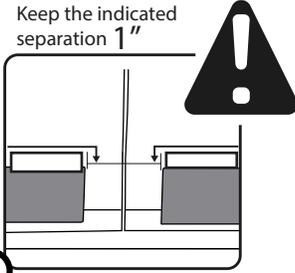
Hold the liner out

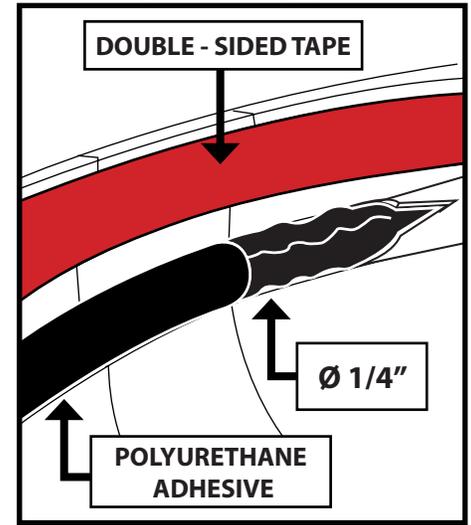
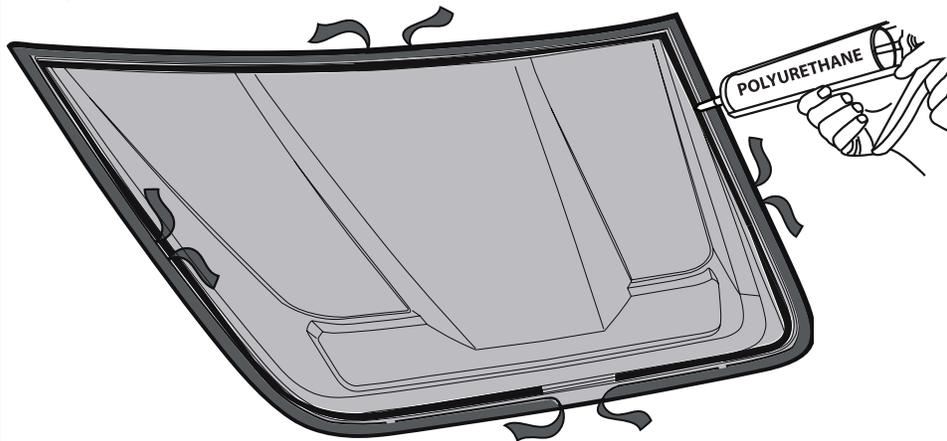
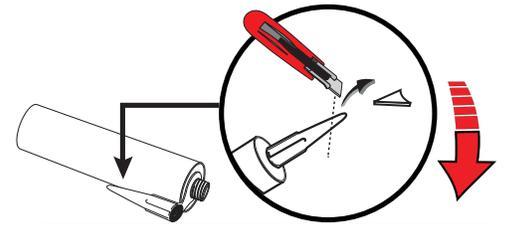
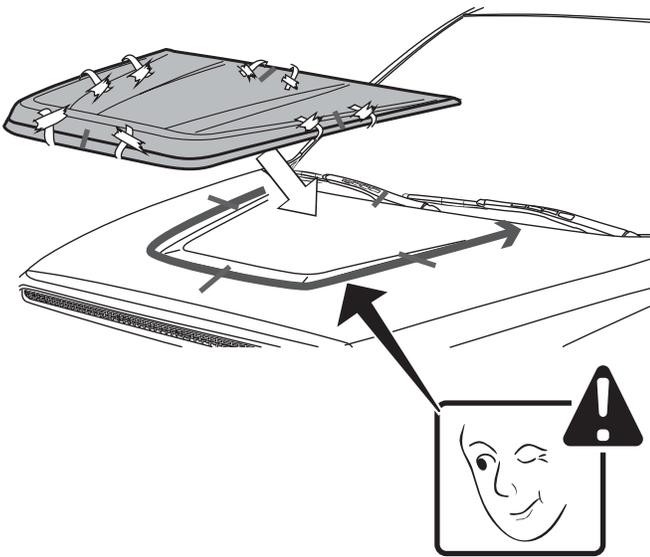
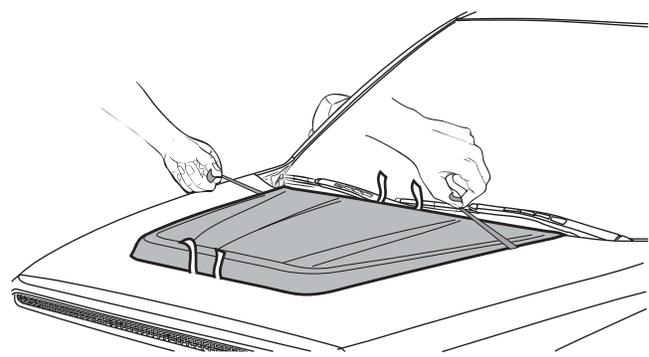
! A full surface contact between tape and substrate is decisive for good adhesion performance. Contact is achieved by applying pressure. In practice a pressure between 40 and 50 N/cm² is usually needed and an application temperature between 25 and 45 °C or 77 and 113 °F is also necessary. During application, add-on parts and tapes must have the similar temperature.

15 APPLY ADHESIVE
WATER DRAIN

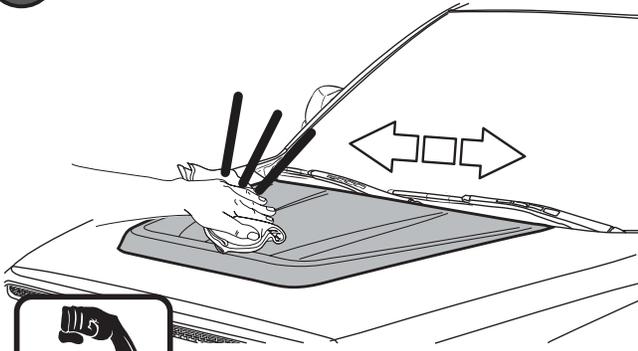
KEEP OPEN WITHOUT ADHESIVE

Keep the indicated separation 1"



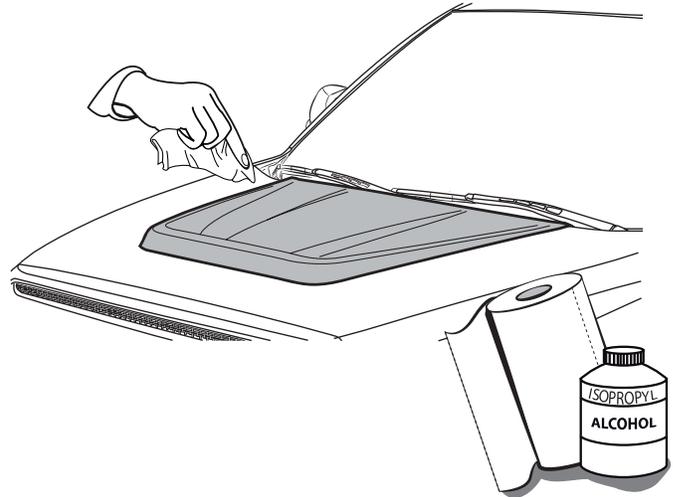
POLYURETHANE ADHESIVE MUST NEVER TOUCH THE DOUBLE SIDED TAPE

16 PLACE

17 REMOVE LINER


18 PRESS



40-50 N/cm²

19 CLEAN OFF GREASE PENCIL MARK



INSTALLED PART

